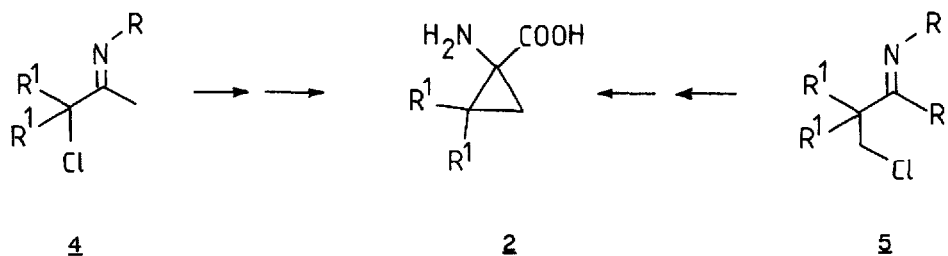
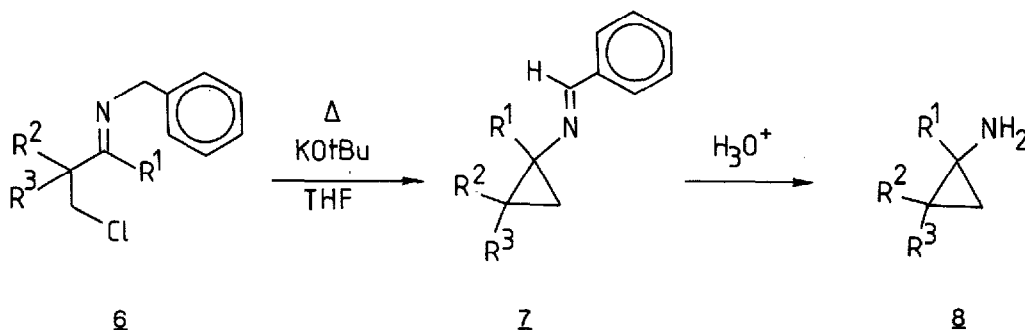




from  $\beta$ -chloroimines **5** is disclosed. In order to convert  $\beta$ -chloroimines **5** into 2,2-dialkyl-ACC derivatives **2**, a proper choice of the substituents (R and R'), linked to the imino moiety, is required in view of further elaboration of appropriate functional group transformations. 1,5-Dehydrochlorination of  $\beta$ -chloro

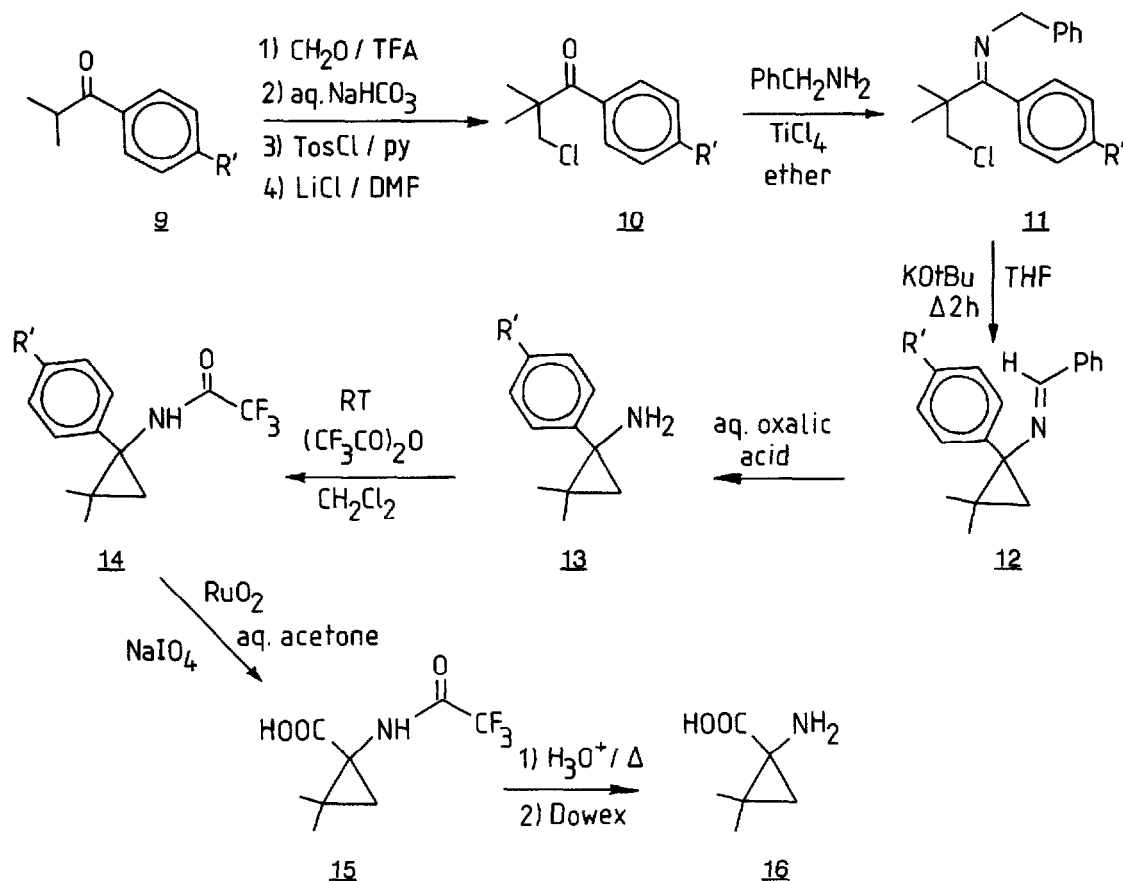


N-benzylimines **6** can be accomplished by strong bases, e.g. potassium t-butoxide, and the resulting N-(benzylidene)cyclopropylamines **7** can be hydrolytically converted into the corresponding cyclopropylamines **8**.<sup>7</sup> This cyclopropanation process is suitable for the synthesis of 2,2-dialkyl-ACC derivatives **2**



provided the  $\text{R}^1$  group is transformable into a carboxylic group. Accordingly, a phenyl or a p-tolyl group was selected as  $\text{R}^1$  substituent because, after appropriate protection of the amino substituent of cyclopropylamine **8**, oxidation of the aromatic group with ruthenium tetroxide<sup>8</sup> offers a possibility for the generation of the requisite carboxylic acid.  $\beta$ -Chloroimines **11** ( $\text{R}' = \text{H}, \text{Me}$ ) were prepared in good yields from the corresponding isobutyrophenones **9** by subsequent hydroxymethylation (85-95%),<sup>9</sup> tosylation,<sup>10</sup> chloride substitution (82-94%),<sup>10</sup> and imination using titanium tetrachloride (72-93%).<sup>10</sup> The base-induced cyclopropanation of  $\beta$ -chloroimines **11** into N-(benzylidene)cyclopropylamines **12** was easily performed with potassium t-butoxide in tetrahydrofuran for 1-3 days at room temperature or for 2 hours under reflux (83-97% yield), after which hydrolysis with aqueous oxalic acid at room temperature afforded cyclopropylamines **13** (82-90%).<sup>7</sup> The oxidative conversion of the aromatic substituent of **13** into a carboxylic group requires protection of the amino group as the trifluoroacetamide **14**.<sup>8</sup> The oxidation of the protected cyclopropylamine **14** into the ACC derivative **15** was executed with catalytic

ruthenium tetroxide, generated from oxidation of ruthenium dioxide by means of sodium periodate in aqueous acetone. The resulting N-(trifluoroacetyl)amino acid **15** was not purified but was immediately hydrolyzed with aqueous acid under reflux (6 h) to afford the free  $\alpha$ -amino acid **16**, which was purified in



the usual way via chromatography over a Dowex column. The overall yield of the conversion of the cyclopropylamine **13** into 1-amino-2,2-dimethylcyclopropanecarboxylic acid **16** was 20-30% (3 steps). The purity of the  $\alpha$ -amino acid **16** was verified by HPLC (sulphonated polystyrene-divinylbenzene column) and by capillary gaschromatography [after silylation with N,O-bis(trimethylsilyl)trifluoroacetamide].

By this novel synthesis a new route to 1-amino-2,2-dialkylcyclopropanecarboxylic acids **2** becomes available. These 2,2-dialkyl-ACC derivatives **2**, having potential plant growth regulating properties, are now accessible from  $\alpha$ -chloro ketimines **4**<sup>6</sup> as well as from  $\beta$ -chloro ketimines **5** by different cyclopropanation strategies.

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- \* N. De Kimpe : "Onderzoeksdirecteur" (Research Director) of the Belgian "Nationaal Fonds voor Wetenschappelijk Onderzoek" (National Fund for Scientific Research).
- † Present address : DSM Limburg b.v., Geleen (The Netherlands).
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